









VARIO-LINE

Cable carriers with variable chain widths

- Aluminum or plastic stays
- Inside and outside easy and quick to open
- Light, robust or link-free series a suitable solution for every application

	K Series Cost-effective, robust cable carrier also suitable for large additional loads	page 154
	MASTER Series Quiet and weight-optimized cable carriers	page 170
	M Series Multivariable cable carrier with extensive accessories and stay variants	page 180
	TKP91 Easy to assemble, stable cable carriers with variable dimensions	page 202
	XL Series Cable carrier with large inside height	page 210
	QUANTUM Link-free cable carrier – light, extremely quiet and low vibration for high speeds and accelerations	page 216
TTTT	TKR Extremely quiet and low-vibration for highly dynamic applications	page 224



Inside

68 561

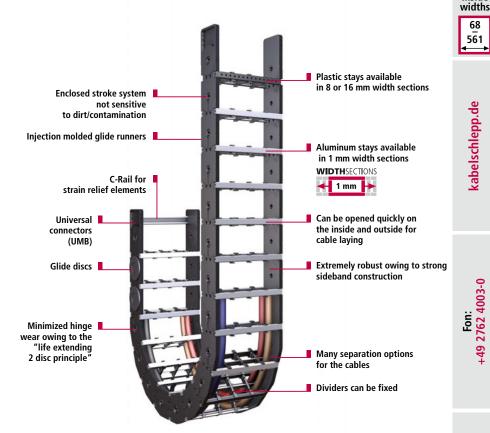
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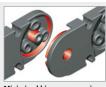
ABELSCHLE TSUBAKI KABELSCHLEPP

K Series

Cost-effective, robust cable carrier - also suitable for large additional loads

■ TÜV design approved in accordance with 2PfG 1036/10.97





Minimized hinge wear owing to the "life extending 2 disc principle"

Subject to change



Glide discs for long service life for applications where the runners for long service life carrier is rotated through 90° in gliding arrangement



Injection molded glide



Many separation options for the cables



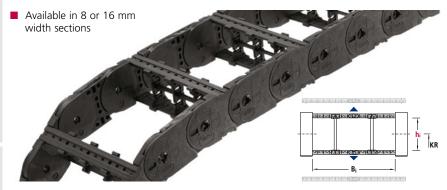
38 58 Overview K Series



Туре	hį	Bi			nics of arrangement	
			Maximum travel length in m	Travel speed v _{max} in m/s	Travel acceleration a _{max} in m/s ²	Page
KC 0650	38	75-400	220	8	40	157
KC 0900	58	100-500	260	6	30	157

Dimensions in mm

Type KE with plastic stays



Туре	hį	Bi			nics of arrangement	
			Maximum travel length in m	Travel speed v _{max} in m/s	Travel Travel speed acceleration a _{max} in m/s	
KE 0650	42	68-260	220	8	40	164
KE 0900	58	81-561	260	6	30	164

Dimensions in mm

project planning service.

38

58

Inside

widths

500

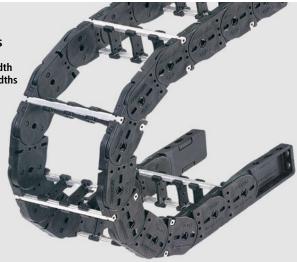
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with aluminum stays

Available in 1 mm width sections (standard widths available ex-stock)

WIDTHSECTIONS





Stay variants

Frame stay RS

Standard design – Types 0650 and 0900 For lightweight to medium loads.

Opening options:

Outside/inside: the cable carrier can be opened quickly and easily simply by rotating the stays through 90°.

Frame stay RV

Reinforced design -Type 0900

For medium to heavy loads and for large chain widths.

Opening options:

Outside/inside: the cable carrier can be opened quickly and easily simply by rotating the stays through 90°.

Stay arrangement

Standard: on every 2nd chain link Stays can be fitted on every chain link, please specify when placing your order.









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Additional stay variant:



Stay variant LG made of aluminum:

Optimum cable guidance in the neutral bending line

K Series

Inside

heights

38 58

Inside

widths

75

500

Types KC 0650 and 0900

Dimensions and intrinsic chain weight

						_		
Туре	Stay variant	hį	hg	B _i min	qk min	B _i max	qk max	Bk
KC 0650	RS	38	57.5	75	1.87	400	3.60	$B_i + 28$
KC 0900	RS	58	78.5	100	2.80	400	5.80	$B_i + 31$
KC 0900	RV	58	78.5	100	3.20	500	7.00	$B_i + 31$

Dimensions in mm/Weights in kg/m

Standard widths in 25 mm steps available ex-stock.

Type 0650: $B_i = 75$, 100, 125, 150 ... 400 Type 0900: $B_i = 100$, 125, 150, 175 ... 500 h_i h_g

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Bend radius and pitch

Туре			Bend rad	ii KR mm		
KC 0650	75	115	145	175	220	300
KC 0900	130	150	190	245	300	385

Pitch:

KC 0650: t = 65 mm KC 0900: t = 90 mm

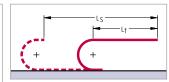
WIDTHSECTIONS

Load diagram

for unsupported length Lf depending on the additional load

30.0 KC 0900 20.0 KC 0650 20.0 KC 0650 Unsupported length L_f in m

Unsupported length Lf



In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application.

In a gliding arrangement, even longer travel lengths are possible (see page 375).

We are at your service to advise on these applications.

Use our tree project planning service.

Example of ordering

Cable carrier Divider system Connection KC 0900 225 RV 150 1890 TS 0 4 FU/MU Inside width Stay Bend radius Chain length Lk Divider Number of Connection Bi in mm variant KR in mm in mm (without system dividers n_T Fixed point/ connection) Driver

Ordering divider systems:

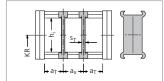
Please state the designation of the divider system (TS 0, TS 1 ...) and the number of dividers. Possibly attach a sketch with the dimensions.

500

Types KC 0650 and 0900

Divider system TS 0

Туре	Stay variant			aT min mm	a _{x min} mm	
KC 0650	RS	38	3	6,5	13	
KC 0900	RS	58	4	7	14	
KC 0900	RV	58	4	7	14	

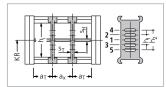


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In the standard version, the divider systems are mounted on every second

Divider system TS 1 with continuous height subdivision made of aluminum

Туре	Stay variant	hi mm	S _T mm	aT min mm	a _{x min} mm	S _H mm	h ₁ mm	h ₂ mm
KC 0650	RS	38	3	6,5	13	4	15	-
KC 0900	RS	58	4	7	14	4	30	-
KC 0900	RV	58	4	7	14	4	15	30

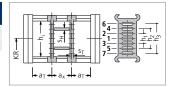


In the standard version, the divider systems are mounted on every second chain link.

Divider system TS 3 with section subdivision, partitions made of plastic

Туре	Stay variant	h _i mm	S _T mm	a _{T min} mm	a _{x min} mm	S _H mm	h ₁ mm	h ₂ mm	h ₃ mm
KC 0650	RS	38	8	4	16*	4	14	28	-
KC 0900	RV	58	8	4	16*	4	14	28	42

The dividers are fixed by the partitions, * When using the complete divider system is movable. plastic partitions



In the standard version, the divider systems are mounted on every second chain link.

Dimensions of the plastic partitions for TS 3



Aluminum partitions in
1 mm width sections are
alco availablo

Subject to change

Sz		a _x (center-to-center dividers)											
4	16	18	23	28	32	33	38	43	48	58			
	64	68	78	80	88	96	112	128	144	160			
	176	192	208	-	-	-	-	-	-	-			
								Dir	nension	s in mm			

When using partitions with $a_x > 112 \text{ mm}$ there should be an additional central support with a twin divider.

Thickness of the twin dividers: KC 0650 $S_T = 3$ mm, KC 0900 $S_T = 4$ mm Twin dividers are designed for subsequent fitting in the partition system.

Inside

heights

38

58

Inside

widths

500

Types KC 0650 and 0900

Glide discs and injection molded glide runners

Glide discs If the cable carrier is arranged rotated "through 90" (gliding on the outer side of the chain band), the glide discs attached to the

side optimize the friction and wear conditions. Determining the chain width with glide discs

KC 0650: BEF' = Bi + 36 mm **KC 0900:** $B_{EF'} = B_i + 45 \text{ mm}$

on both chain bands:



Injection molded glide runners

guarantee the long service life of the cable carrier in the case of long travel lengths and large additional loads.



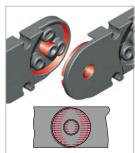
Minimized hinge wear owing to the "life extending 2 disc principle"

In the K Series, the push and pull forces are transmitted via the optimum link design for this purpose.

As a result link wear is reduced to a minimum and the life of the cable carrier is considerably lengthened.



■ Force transmission with a pin-hole joint

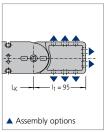


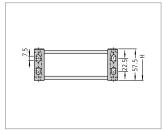
Force transmission with the "life extending 2 disc principle"

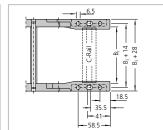
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Types KC 0650 and 0900

UMB (Universal Mounting Brackets) made of plastic – Type KC 0650







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38 58

> Inside widths

500

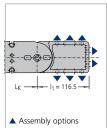
The dimensions of the fixed point and driver connections are identical. End connectors made of steel plate available on request.

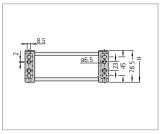
Optional C-rails and strain relief elements for cables can be found on the following pages.

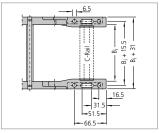
When ordering please specify the connection type FU/MU (see ordering key on page 419).



UMB (Universal Mounting Brackets) made of plastic – Type KC 0900



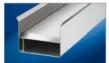




The dimensions of the fixed point and driver connections are identical. End connectors made of steel plate available on request.

Optional C-rails and strain relief elements for cables can be found on the following pages. When ordering please specify the connection type FU/MU (see ordering key on page 419).

Guide channels ➤ from page 375



Strain relief devices ➤ from page 381



Cables for cable carrier systems ➤ from page 438





K Series

Inside

heights

38

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Inside widths 75 500

162

Types KC 0650 and 0900

Strain relief devices

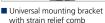
Strain relief combs made of plastic on both sides (KC 0650)

The cables can be fixed securely and simply using the **optional strain relief combs**.

The strain relief combs are installed between the UMBs, and do not need to be bolted on separately or mounted on a C-Rail.

Please state on the order whether strain relief combs are needed.







■ Both-sided strain relief comb



Fixing in the UMB.

Туре	B _i mm	nz
KC 0650	78	5
KC 0650	83	5
KC 0650	103	7
KC 0650	108	7
KC 0650	123	8
KC 0650	128	9
KC 0650	133	9
KC 0650	153	11
KC 0650	158	11
KC 0650	178	13
KC 0650	183	13
KC 0650	203	15
KC 0650	208	15
KC 0650	233*	17
KC 0650	258*	19

n_Z = Number of teeth on one side of the comb

* on request

Inside

heights

38

58

Inside widths

500

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Types KC 0650 and 0900

Strain relief devices

C-rails for LineFix bracket clamps, SZL strain reliefs and clamps

The optional C-rails are fixed by means of the universal mounting brackets and do not have to be screwed separately.

Please state in your order whether C-rails are needed.



■ Universal mounting bracket with C-rail



■ KC 0650: Integratable C-rail 25 x 10 mm, slit width 11 mm, material steel, Item-No. 3931



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■ KC 0900: Integratable C-rail 34 x 15 mm, slit width 11 mm, material steel, Item-No. 3935



■ KC 0900: Integratable C-rail 34 x 15 mm, slit width 16 - 17 mm,

material aluminum. Item-No. 3926, material steel, Item-No. 3932

Our LineFix strain reliefs are optimally suited for the C-rails. (LineFix bracket clamps and other strain relief devices - see Accessories chapter, from page 381 onwards).









C-rail with LineFix strain relief

Subject to change



K Series

Inside heights

42

58

Inside widths

> 68 561

Type KE

with plastic stays

- KE 0650 available in 8 mm width sections
- KE 0900 available in 16 mm width sections



Stay variants

Frame stay RE

Standard design

Opening options:

Outside/inside: the cable carrier can be opened quickly and easily simply by rotating the stays through 90°.





Stay arrangement

Standard: on every 2nd chain link

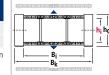
Stays can be fitted on every chain link, please specify when placing your order (not for KE 0650).

Types KE 0650 and 0900

Dimensions and intrinsic chain weight

Туре	Stay variant	hį	hG	Bi min	qk min	B _i max	qk max	Bk	Width sections
KE 0650	RE	42	57.5	68	1.75	260	2.71	Bi + 28	8
KE 0900	RE	58	78.5	81	2.95	561	5.95	Bi + 31	16

Dimensions in mm/Weights in kg/m



Inside heights



Inside widths

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Bend radius and pitch

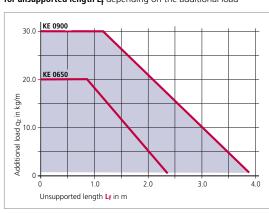
Туре	Bend radii KR mm										
KE 0650	75	115	145	175	220	300					
KE 0900	130	150	190	245	300	385					

Pitch:

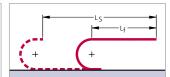
KE 0650: t = 65 mm KE 0900: t = 90 mm

Load diagram

for unsupported length Lf depending on the additional load



Unsupported length L_f

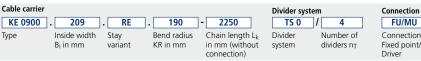


In the case of longer travel lengths, sag of the cable carriers is technically permissible depending on the application. In a gliding arrangement, even longer travel lengths are possible

We are at your service to advise on these applications.

(see page 375).

Example of ordering



Ordering divider systems:

Subject to change

Please state the designation of the divider system (TS 0, TS 1 ...) and the number of dividers. Possibly attach a sketch with the dimensions.

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Inside heights

In the standard version, dividers or the complete divider system (dividers with height subdivisions) can be moved in the cross section (Mounting version A)

Types KE 0650 and 0900

For divider systems TS 0 and TS 1 the dividers or complete divider systems (dividers with height subdivisions) can be fixed by turning the stays. (Mounting version B).

If the fixed mounting version is desired, please state this when placing your order.

Mounting version A (Standard)

Movable divider:

Fixing the dividers

The arresting cam of the divider can move in the groove of the stay.





With a movable assembly of the dividers (mounting version A), the holes in the stay do not have any function and hence the dimension ax-section has is meaningless.

Mounting version B

Fixed divider:

The arresting cam of the divider is fixed in the hole of the stay.







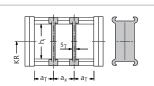
Please note that the dividers can only be fixed in positions at which there is a hole in the stay. The dimension a_x-section specifies the hole intervals in

Hole intervals = fixing positions of the dividers (ax-sections)

Divider system TS 0

			Mou	inting versi	on A	Mounting version B					
Туре	Stay variant	h _i mm	S _T mm	a _{T min} mm	a _{x min} mm	S _T mm	a _{T min} mm	a _{x min} mm	a _{x section} mm		
KE 0650	RE	42	4.2	6.5	13.0	4.2	22.0	16	8		
KE 0900	RE	58	6.0	7.5	14.5	6.0	8.5	16	16		

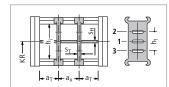
In the standard version, the divider systems are mounted on every second chain link.



Divider system TS 1 with continuous height subdivision made of aluminum

			Mounting version A				Mounting				
Туре	Stay variant	h _i mm	S _T mm	a _{T min} mm	a _{x min} mm	S _T mm	a _{T min} mm	a _{x min} mm	a _{x section} mm	S _H mm	h ₁ mm
KE 0650	RE	42	4.2	6.5	13.0	4.2	22.0	16	8	4	22
KE 0900	RE	58	6.0	7.5	14.5	6.0	24.5	16	16	4	22

In the standard version, the divider systems are mounted on every second chain link.



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Inside

widths

68

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Types KE 0650 and 0900

Divider system TS 3 with section subdivision, partitions made of plastic

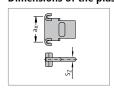
Туре	Stay variant	hi mm	S _T mm	a _{T min} mm	a _{x min} mm	S _H mm	h ₁ mm	h ₂ mm	h3 mm
KE 0650	RE	42	8	4	16*	4	14	28	-
KE 0900	RE	58	8	4	16*	4	14	28	42

^{*} When using plastic partitions

The dividers are fixed by the partitions, the complete divider system is movable.

In the standard version, the divider systems are mounted on every second chain link.

Dimensions of the plastic partitions for TS 3



Aluminum partitions in
1 mm width sections are
also available

Sz		a_{X} (center-to-center distance, dividers)											
4	16	18	23	28	32	33	38	43	48	58			
	64	68	78	80	88	96	112	128	144	160			
	176	192	208	-	-	-	-	-	-	-			
								Dir	noncion	r in mm			

When using partitions with $a_x > 112$ mm there should be an additional central support with a twin divider.

Thickness of the twin dividers: KE 0650 $S_T = 3$ mm, KE 0900 $S_T = 4$ mm. Twin dividers are designed for subsequent fitting in the partition system.

Glide discs and injection molded glide runners Glide discs

If the cable carrier is arranged rotated "through 90" (gliding on the outer side of the chain band), the glide discs attached to the side optimize the friction and wear conditions.

Determining the chain width with glide discs on both chain bands:

KE 0650: $B_{EF'} = B_i + 36 \text{ mm}$ **KE 0900:** $B_{EF'} = B_i + 45 \text{ mm}$

Injection molded glide runners

guarantee the long service life of the cable carrier in the case of long travel lengths and large additional loads.

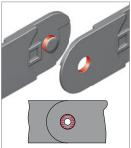




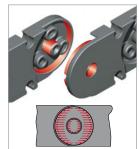
Minimized hinge wear owing to the "life extending 2 disc principle"

In the K Series, the push and pull forces are transmitted via the optimum link design for this purpose.

As a result link wear is reduced to a minimum and the life of the cable carrier is considerably lengthened.



Force transmission with a pin-hole joint



Force transmission with the "life extending 2 disc principle"



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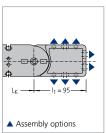
Inside widths

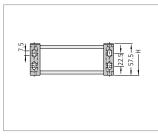
68

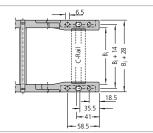
561

Types KE 0650 and 0900

UMB (Universal Mounting Brackets) made of plastic – Type KE 0650







The dimensions of the fixed point and driver connections are identical.

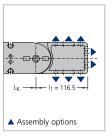
End connectors made of steel plate available on request.

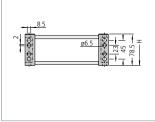
Optional C-rails and strain relief elements for cables can be found on the following pages.

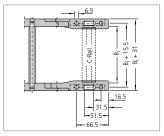
When ordering please specify the connection type FU/MU (see ordering key on page 419).



UMB (Universal Mounting Brackets) made of plastic – Type KE 0900







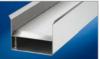
The dimensions of the fixed point and driver connections are identical.

End connectors made of steel plate available on request.

Optional C-rails and strain relief elements for cables can be found on the following pages.

When ordering please specify the connection type FU/MU (see ordering key on page 419).

Guide channels ➤ from page 375



Strain relief devices ➤ from page 381



Cables for cable carrier systems ➤ from page 438



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Inside heights

Inside widths

C-rails for LineFix bracket clamps, SZL strain reliefs and clamps

The optional C-rails are fixed by means of the universal mounting brackets and do not have to be screwed separately.

Please state in your order whether C-rails are needed.

Types KE 0650 and 0900



Strain relief devices

■ Universal mounting bracket ■ KE 0650: with C-rail



Integratable C-rail 25 x 10 mm, slit width 11 mm, material steel, Item-No. 3931



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■ KE 0900: Integratable C-rail 34 x 15 mm, slit width 11 mm, material steel, Item-No. 3935



■ KE 0900: Integratable C-rail 34 x 15 mm, slit width 16 - 17 mm, material aluminum. Item-No. 3926, material steel,

Item-No. 3932

Our LineFix strain reliefs are optimally suited for the C-rails. (LineFix bracket clamps and other strain relief devices – see Accessories chapter, from page 381 onwards).



■ C-rail with LineFix strain relief

Subject to change



